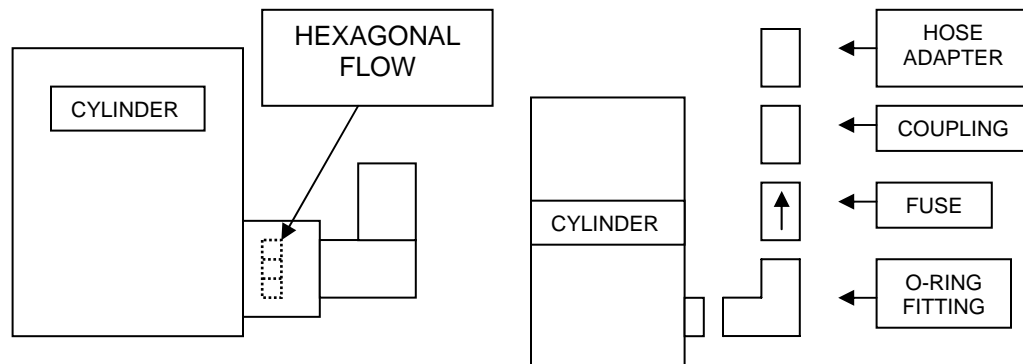


## VELOCITY FUSE INSTALLATION PROCEDURE FOR ADVANCE LIFTS MODEL NUMBER

**P-6036 MADE AFTER 4/1/00  
KIT NUMBER (P-025-772)**

1. SECURE THE UNIT IN THE RAISED POSITION WITH THE SAFETY MAINTENANCE BLOCKS. REFER TO PRODUCT MANUAL FOR EXACT INSTRUCTIONS. IF MANUAL NOT AVAILABLE PLEASE CONTACT THE FACTORY.
2. ONCE UNIT IS SECURED ON MAINTENANCE BLOCKS, DEPRESS THE "DOWN" BUTTON FOR 10 SECONDS TO RELIEVE ALL PRESSURE FROM THE SYSTEM.
3. TAKE NOTE OF THE HOSE ROUTING BEFORE REMOVING THE HOSES FROM THE CYLINDER HOUSING.
4. ONCE THE HOSE HAS BEEN REMOVED FROM THE CYLINDER FITTING, THE CYLINDER FITTING MUST ALSO BE REMOVED AND DISCARDED.
5. **DANGER!** BEHIND THE CYLINDER FITTING IS A "HEXAGONAL" FLOW CONTROL THAT MUST BE REMOVED. FAILURE TO REMOVE THIS FITTING WILL RENDER THE SAFETY FUSE USELESS.
6. INSTALL THE O-RING FITTING INTO THE CYLINDER NIPPLE. THE FITTING SHOULD BE INSTALLED "FINGER TIGHT" AND THEN SECURED WITH THE JAMB-NUT. CAUTION! OVER-TIGHTENING THE O-RING FITTING WILL DAMAGE IT.



7. TIGHTEN FUSE IN CYLINDER FITTING, CAUTION! USE A BACKUP WRENCH ON THE CYLINDER FITTING OR IT COULD BE DAMAGED.
8. TIGHTEN THE ADAPTER TO THE FUSE USING A BACKUP WRENCH ON THE FUSE.
9. INSTALL THE COUPLING TO THE FUSE AND TIGHTEN USING A BACKUP WRENCH ON THE FUSE.
10. INSTALL THE ADAPTER INTO THE COUPLING AND TIGHTEN USING A BACKUP WRENCH ON THE COUPLING.
11. INSTALL EXISTING HOSE INTO THE PROVIDED ADAPTER. HOSES SHOULD BE ROUTED THE SAME WAY THEY WERE REMOVED TO AVOID BEING DAMAGED IN THE SCISSORS MECHANISM.
12. RAISE THE UNIT AND REMOVE THE SAFETY BLOCKS, CYCLE THE UNIT SEVERAL TIMES AND CHECK FOR ANY LEAKS. TIGHTEN LOOSE FITTINGS ONLY AS NEEDED. CAUTION! OVER-TIGHTENED FITTINGS CAN CRACK OR BREAK. SNUG FITTINGS TO STOP LEAKING ONLY.